



## GENERATION SiC/GaN 3-Φ Variable Speed Drive Systems

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Source:SIEMENS





## ... "How to Handle a Double-Edged Sword"?

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# <u>Variable Speed Motor Drive (VSD) Systems</u>

- Industry Automation / Robotics
   Material Machining / Processing Drilling, Milling, etc.
   Compressors / Pumps / Fans
   Transportation

- etc., etc.

.... Everywhere !



• 60...70 % of All Electric Energy Used in Industry Converted by VSDs







#### Variable Speed Drives — State-of-the-Art 1/2

- DC-Link Based AC/DC/AC OR Matrix-Type AC/AC Converters
- Battery OR Fuel-Cell Supply OR Common DC-Bus Concepts



• 45% of World's Electricity Used for Motors in Buildings & Industrial Applications







#### Variable Speed Drives — State-of-the-Art 2/2

- Mains Interface | 3-⊕ PWM Inverter | Cable | Motor → All Separated
   PWM Output → Conducted & Radiated EMI / Reflections @ Motor Terminals / Bearing Currents
- Large Installation Space / \$\$\$
  Shielded Motor Cables / Filters / \$\$\$
  Special Types of Bearings / Grounding / \$\$\$
  Complicated / Expert Installation / \$\$\$



High Performance @ High Level of Complexity & High Costs (!) 





#### SiC Low R<sub>DS(on)</sub> High-Voltage Devices

- Higher Critical E-Field of SiC → Thinner Drift Layer
   Higher Maximum Junction Temperature T<sub>j,max</sub>



• Massive Reduction of Relative On-Resistance  $\rightarrow$  High Blocking Voltage Unipolar (!) Devices















#### Si vs. SiC

Si-IGBT / Diode → Const. On-State Voltage, Turn-Off Tail Current & Diode Reverse Recovery Current
 SiC-MOSFET → Loss Reduction @ Part Load BUT Higher R<sub>th</sub>



• Space Saving of >30% on Module Level (!)







#### Si vs. SiC Conduction Behavior

Si-IGBT → Const. On-State Voltage Drop / Rel. Low Switching Speed
 SiC-MOSFETs → Resistive On-State Behavior / Factor 10 Higher Sw. Speed



• SiC MOSFETS Facilitate Higher Part Load Efficiency





**ETH** zürich



#### Si vs. SiC Switching Behavior

Si-IGBT → Const. On-State Voltage Drop / Rel. Low Switching Speed
 SiC-MOSFETs → Resistive On-State Behavior / Factor 10 Higher Sw. Speed



**High** di/dt & dv/dt  $\rightarrow$  Challenges in Packaging / EMI / Motor Insulation / Bearing Currents 















- High di/dt Switching Transition
- **Commutation Loop Inductance L**<sub>s</sub> Allowed L<sub>s</sub> Directly Related to Switching Time  $t_s \rightarrow$





**Advanced Packaging** & Parallel Interleaving for Partitioning of Large Currents (Z-Matching) 



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#### **Surge Voltage Reflections & CM Currents**

- High dv/dt / Short Rise Times of Inverter DM & CM Output Voltage Pulses
   Reflections @ Motor Terminals → High Insulation Stress
   CM Leakage Current → Radiated Emissions & Bearing Currents



Motor Surge Voltage | CM Leakage Current | Bearing Current 







#### **Motor Bearing Currents**

- Switching Frequency CM Inverter Output Voltage → Motor Shaft Voltage
   <u>Electrical Discharge Machining ("EDM")</u> in the Bearing



→ Cond. Grease / Ceram. Bearings / Shaft Grndg Brushes / dv/dt-Filter OR Full-Sinewave Filters







#### **Conducted & Radiated EMI Emissions**

- Higher dv/dt → Factor 1
   Higher Switching Frequencies → Factor 1
   EMI Envelope Shifted to Higher Frequencies  $\rightarrow$  Factor 10
- $\rightarrow$  Factor 10



• Higher Influence of Filter Component Parasitics & Couplings  $\rightarrow$  Advanced Design



CRER





#### Inverter Output Filters

dv/dt-Filters — Full-Sinewave Filters







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—— dv/dt-Limitation ——







#### **Passive | Hybrid | Active dv/dt-Limitation**

- **Passive** Damped LC-Filter  $f_c > f_s$ Hybrid Undamped LC-Filter & Multi-Step Sw. Transition Active Gate-Drive Based Shaping of Sw. Transients



• Connection to DC-Minus & CM Inductor  $\rightarrow$  Limit CM Curr. Spikes / EMI / Bearing Currents







#### **Comparison of dv/dt-Filtering Techniques**









#### Multi-Bridge-Leg dv/dt-Limitation

2-Step Switching / Resonant Transition (Hybrid dv/dt-Filter)





DC

Source: J. Ertl et al. PCIM Europe 2018

#### ■ Staggered Sw. Parallel Bridge-Legs → Non-Resonant Multi-Step Transition



Source: J. Ertl et al. PCIM Europe 2017

• Adv. for High Power / High Output Curr. Syst. Employing Parallel Bridge-Legs & Local Comm. Caps









—— Triangular Current Mode (TCM) —— ZVS Operation







- Purely Sinusoidal Output Voltage (DM & CM Filtering) High Sw. Frequency & TCM → Low Filter Inductor Volume ZVS of Inverter Bridge-Legs



- Only 33% Increase of Transistor Conduction Losses Compared to CCM (!)
   Very Wide Switching Frequency Variation







#### **Frequency-Bounded TCM** $\rightarrow$ **B-TCM**

■ Very Wide Switching Frequency Variation of TCM → B-TCM



•  $TCM \rightarrow B$ -TCM — 10% Further Increase of Transistor Conduction Losses









- Continuous Current Mode (CCM) Operation ——







#### **3-<b>\oplus 650V GaN Inverter System (1)**

Source: YASKAWA

- Transphorm 650 V Normally-On GaN HEMT/30V Si-MOSFET Cascode 6-in-1 Power Module
   Sinewave LC Output Filter Corner Frequency f<sub>c</sub>= 34 kHz (f<sub>sw</sub>= 100 kHz)
- No Freewheeling Diodes



#### $\rightarrow$ Comparison to Si-IGBT Drive Systems







#### **3-<b>\oplus 650V GaN Inverter System (2)**

Source: YASKAWA

Comparison of GaN Inverter w/ LC-Filter to Si-IGBT System (No Filter, f<sub>sw</sub>=15 kHz)
 Measurement of Inverter Stage & Overall Drive Losses @ 60 Hz



→ 2% Higher Efficiency of GaN System Despite LC-Filter (Saving in Motor Losses) !





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Multi-Level / Multi-Cell Converters & Modularity





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#### **3-Level T-Type Inverter (1)**

- Higher Number of Bridge-Leg Output Voltage Levels / Lower DM & CM Voltage Steps Neutral Point Clamped | Flying Capacitor | T-Type Bridge-Leg Topologies





#### Motor Line-to-Line Voltage

- More Complicated Bridge-Leg Structure On-State-Losses of Series-Connected Switches







#### **3-Level T-Type Inverter (2)**

- 3-Level T-Type Inverter 3-Level Phase Voltage / 5-Level Line-to-Line Voltage Lower DM & CM Voltage Steps Compared to 2-Level Converter



- *Full-Sinewave DC-Link Referenced LC-Filter Elimination of DM & CM Sw. Frequ. Voltage Harmonics*
- T-Type Topology Ensures Low Conduction Losses Adv. Application of M-BDS's (!)







#### **3-Level T-Type Inverter (3)**

- 3-Level T-Type Inverter 3-Level Phase Voltage / 5-Level Line-to-Line Voltage Lower DM & CM Voltage Steps Compared to 2-Level Converter



- *Full-Sinewave DC-Link Referenced LC-Filter Elimination of DM & CM Sw. Frequ. Voltage Harmonics*
- T-Type Topology Ensures Low Conduction Losses Adv. Application of M-BDS's (!)







#### SiC/GaN Figure-of-Merit

- Figure-of-Merit (FOM) Quantifies Conduction & Switching Properties
   FOM Identifies Max. Achievable Efficiency @ Given Sw. Frequ.



- Advantage of LV over HV Power Semiconductors →
   Advantage of Multi-Level over 2-Level Converter Topologies







#### **3-Level Flying Capacitor (FC) Converter**

3-Level Flying Cap. (FC) Converter  $\rightarrow$  No Connection to DC-Midpoint Involves All Switches in Voltage Generation  $\rightarrow$  Eff. Doubles Device Sw. Frequency



• FC Voltage Balancing Possible also for DC Output (!)







#### **4.8MHz GaN Half-Bridge Phase Module**

- Combination of Series & Parallel Interleaving
- 600 V GaN Power Semiconductors, f<sub>sw</sub>= 800 kHz
   Volume of ≈180 cm<sup>3</sup> (incl. Control etc.)
   H<sub>2</sub>0 Cooling Through Baseplate





• Operation @  $f_{out}$  = 100 kHz /  $f_{sw,eff}$  = 4.8 MHz, 10 kW,  $U_{dc}$  = 800 V





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\_\_\_\_\_ Motor-Integrated \_\_\_\_\_ Inverter Systems







#### **Multi-Axis Drive Systems**

- Common DC-Bus Single AC/DC Converter / Smaller Cabinet Motor Integration of DC/AC Stage Massive Saving in Cabling Effort / Simplified Installation



- $\bullet$
- Facilitates DC-Bus Energy Buffer Direct Energy Exchange @ DC-Bus / Higher Efficiency / Unidir. Front-End  $\bullet$





#### **Motor Integrated Inverter Stage**

- Comparative Evaluation of ML-Inverter Concepts
- 2x 2<sup>-</sup>Level Stacked 650V GaN | 3-Level 650V GaN | 7-Level 200V Si Inverter Design for 800V DC-Link / 7.5kW / 99% Efficiency / 3s 3x T<sub>N</sub> Overload



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- 7-Level FC Inverter Large PCB Area Requirement & High Complexity 2x 2-Level Inverter No Flying Capacitors & CM Cancellation / Low L<sub>cM</sub> Volume 3-Level FC Inverter Best Overall Trade-Off (Complexity / PCB Area / Volume of Full-Sinewave Filter etc.)





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#### **Motivation**

- General / Wide Applicability
- Adaption to Load-Dependent Battery | Fuel Cell Supply Voltage
   Operation in Wide Output Voltage / Wide Motor Speed Range



- *Full-Sinewave Filtered Motor Supply Voltage* LC Output Filter Inductor Advantageously Utilized as Buck-Boost-Inductor







#### **Buck-Boost «Y-Inverter»**

Generation of AC-Voltages Using Unipolar Bridge-Legs





- Switch-Mode Operation of Buck OR Boost Stage → Quasi Single-Stage Energy Conversion (!)
   3-Φ Continuous Sinusoidal Output / Low EMI → No Shielded Cables / No Motor Insul. Stress





#### **3-O Current Source Inverter (CSI) Topology**

- **Y-Inverter**  $\rightarrow$  Phase Modules w/Buck-Stage | Current Link | Boost-Stage 3- $\oplus$  CSI  $\rightarrow$  Buck-Stage V $\rightarrow$ I Converter | Current DC-Link DC/AC-Stage



- Single Inductive Component
- Positive DC-Side Voltage for Both Directions of Power Flow  $\rightarrow$  Future Utilization of M-BDSs







#### **3-O** Buck-Boost CSI Modulation

- "Synergetic" Control of Buck-Stage & CSI Stage 6-Pulse-Shaping of DC Current by Buck-Stage → Allows Clamping of One CSI-Phase



• Switching of Only 2 of 3 Phase Legs  $(2/3 \text{ Mode}) \rightarrow$  Significant Reduction of Sw. Losses





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#### **Derivation of 3-** $\Phi$ **Current Source AC/AC Converter (1)**

Derivation Based on Bidir. Buck-Boost Current Source Inverter (CSI)  $\rightarrow$  Buck-Boost PFC Rectifier (CSR)

Lower # of Ind. Components Compared to Boost-Buck Rectifier Approach



- AC/DC Buck Stage Distributes DC-Link Current to Mains Phases Sinusoidal Inp. Current
   Synergetic Control/Modulation of Rectifier Stage & DC/DC Stage for Min. Sw. Losses



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DC-Side Coupling of Buck-Boost Current DC-Link PFC Rectifier & Inverter — AC/DC/AC
 Full-Sinewave Filtering @ Input & Output w/ Single Magnetic Component



- Bipolar Blocking / Unidir. Switches | Unidir. DC-Link Current Sufficient for Bidir. Power Conversion
   Modulation-Based Inversion of DC-Link Voltage Polarity → Inv. of Power Flow Direction



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#### **3-Φ Current Source AC/AC Converter**



• *Relation to High-Power Thyristor-Based Medium-Voltage Synchr. Machine Variable Speed Drives* 







#### Remark Self Reverse-Blocking M-BDS-Concept (1)

- **Bidir.** Curr. DC-Link Converters Unidir.  $I_{dc}$  & Bipolar  $U_{dc}$  OR **Bidir.**  $I_{dc}$  & Unipolar  $U_{dc}$
- HV Switch + HV Diode
  M-BDS
- HV Diode Characteristic / High Cond. Losses Ohmic Cond. Char. BUT 2 External Gate Signals / 2 Gate Drivers Ohmic Cond. Char. BUT High Local Complexity (Sensing)



• SRB-MBDS Quasi-Ohmic Cond. Char. (Cascode w/ LV Si Schottky Diode) & 1 External Gate







#### Remark Self Reverse-Blocking M-BDS-Concept (2)

- **Bidir.** Curr. DC-Link Converters Unidir.  $I_{dc}$  & Bipolar  $U_{dc}$  OR Bidir.  $I_{dc}$  & Unipolar  $U_{dc}$
- HV Switch + HV Diode
- M-BDS
- "Self-Switching"

HV Diode Characteristic / High Cond. Losses Ohmic Cond. Char. BUT 2 External Gate Signals / 2 Gate Drivers Ohmic Cond. Char. BUT High Local Complexity (Sensing)



• SRB-MBDS Quasi-Ohmic Cond. Char. (Cascode w/LV Si Schottky Diode) & 1 External Gate







Buck-Boost

Boost-Buck

# DUA ITY

- Current DC-Link Topology
- Application of M-BDSs
- Complex 4-Step Commutation OR SRB-MBDSs Low Filter Volume



- Standard Bridge-Legs
- Low-Complexity Commutation Defined Semiconductor Voltage Stress
- Facilitates DC-Link Energy Storage



• High Input / Output Filter Volume



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- Challenging Overvoltage Protection Limited Control Dynamics



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# DUA ITY

- Current DC-Link Topology
- Application of M-BDSs Complex 4-Step Commutation Low Filter Volume

- Voltage DC-Link Topology
- Standard Bridge-Legs
- Low-Complexity Commutation Defined Semiconductor Voltage Stress
- Facilitates DC-Link Energy Storage





All-600 V-GaN AC-AC VSDs / 1.4 kW, 200 V L-L / Full EMI Filter (Grid & Motor) / 97% Nominal Eff.









# $3-\Phi AC/AC$ Matrix Converter $\begin{cases} 100 \\ 000 \\ 011 \end{cases}$







#### *Indirect* & *Direct* 3- $\Phi$ AC/AC Matrix Converter

- Constant 3-Φ Instantaneous Power Flow → No Low-Frequ. DC-Link Power Pulsation Buffer Requirement (!)
   Indirect AC/DC—DC/AC OR Direct AC/AC Power Conversion → IMC OR DMC
   DMC → Switch Matrix w/ Bipolar Voltage Blocking & Current Carrying Devices



• Input-Side Cap. / Output-Side Motor Ind.  $\rightarrow$  Operation Limited to Buck-Type (Step-Down) Conversion







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#### **3-OAC/AC***Matrix***ConverterComparison**

- Indirect Matrix Converter (IMC)
- GaN M-BDS AC/DC Front-End ZCS Commutation of AC/DC Stage @ i<sub>DC</sub>=0 No 4-Step Commutation

Direct Matrix Converter (CMC) 

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4-Step Commutation
Exclusive Use of GaN M-BDSs



- Higher # of Switches Compared to DMC Lower Cond. Losses @ Low Output Voltage Thermally Critical @  $f_{out} \rightarrow 0$

• Thermally Critical @  $f_{out} \approx f_{in}$ 



OP





#### **3-O Current DC-Link vs. Matrix AC/AC Converter**

- Current DC-Link Topology
- Application of M-BDSs | 12 Switches
- 4-Step Commutation
- Buck-Boost Functionality
- Low Filter Volume



• Challenging Overvoltage Protection

- Direct Matrix Converter
- Application of M-BDSs | 9 Switches 4-Step Commutation
- Complex Space Vector Modulation
- Limited to Buck-Operation (!)



Challenging Overvoltage Protection 





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#### Summary

- Future Need for "SWISS Knife"-Type Inverter Systems
- Wide Input / Output Voltage Range
- Continuous / Sinusoidal Output Voltage
- Electromagnetically "Quiet" No Shielded Cables
- "Plug & Play" / Non-Expert Installation
   SMART Motors / Cognitive VSDs
- On-Line Monitoring / Industry 4.0
- Enabling Technologies
- SiC / GaN
- Advanced (Multi-Level) Topologies
   "Synergetic" Control
- Monolithic Bidirectional GaN
- Integration of Switches / Gate Drives / Sensing / Monitoring
- Adv. Modeling / Simulation / Optimization
- Machine Learning / AI



**System Level**  $\rightarrow$  Distributed DC Bus Systems, Integration of Storage, etc.









#### **Monolithic 3D-Integration**

Source: Panasonic ISSCC 2014

Isolated

dividing

DBM gate drive

transmitter chip

- M-BDS GaN 3x3 Matrix Converter with Drive-By-Microwave (DBM) Technology
- -
- 9 Dual-Gate GaN AC-Switches / 4-Step Commutation DBM Gate Drive Transmitter Chip & Isolating Couplers Ultra Compact  $\rightarrow 25 \times 18 \text{ mm}^2$  (600 V, 10 A 5 kW Motor) -



Massive Space Saving Compared to Discrete Realization (!) 









#### **Smart Converter Concept**

• Utilize High Computing Power & Network Effects in the Cloud  $\rightarrow$  "Cognitive" Power Electronics

Source: Dr. R. Sommer SIEMENS



• Sensing & Computing on Component Level | Converter Level | System Level | Application Level





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